

**PREVENTATIVE MAINTENANCE INSPECTION**

	FREQUENCY								NOTES
	3 Months	6 Months	Annual	18 Months	Daily	Weekly	Monthly	Misc	
<b>Belt Conveyor</b>									
Check drive and take up bearings							●		
Inspect return rollers and shafts							●		
Check belt for stretch, remove link							●		
Clean V Trough Drains					●				
Inspect drive sprokets							●		
Inspect underside of belt and glide plate	●								
Inspect Gear Box Oil		●							
Change gear box oil			●						
Grease chain couplings							●		
Inspect return rollers for alignment							●		
Inspect belt tension							●		
Clean entire pit and drains						●			
Inspect pulse switch							●		
order spare sprocket and chain			●						
<b>Entrance Module</b>									
Cooling Fan							●		
Proximity switch/photo eyes	●								
<b>Presoak</b>									
Clean Foam Generators		●							
Clean Nozzles							●		
Replace Check Valves			●						
Clean Wheel and Tire Nozzles							●		
<b>Wrap Around</b>									
Grease Brush Bearings (4 Bolt Flange)						●			
Grease Wrap Arm Bearings (Pillow Blo						●			
Hydraulic Motor Maintenance				●					
Retract Cylinder Maintenance				●					
Replace Shock		●							
Clean Foam Generators	●								
Grease chain couplings							●		
Replace Flex Coupler				●					
<b>Mitter Curtain</b>									
Replace Rod Ball and Discs			●						
Replance Center Sleeve Inner Bushing				●					
Hydraulic Motor Maintenance				●					
Relace Cloth			●						



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<b>Rocker Brushes</b>									
Grease Bearings							●		
Replace Brushes			●						
Hydraulic Motor Maintenance				●					
Grease chain couplings							●		
Replace Shock			●						
<b>Triple Coat</b>									
Clean Foam Generators		●							
<b>Contour Brushes</b>									
Grease Bearings						●			
Replace Cloth			●						
Hydraulic Motor Maintenance				●					
Grease chain couplings							●		
Replace Shock			●						
<b>High Pressure Arch</b>									
Hydraulic Motor Maintenance				●					
Clean or Replace Nozzles	●								
<b>Pivoting Wheel Blaster</b>									
Replace Cylinders			●						
Replace Dump Valves				●					
Replace spray nozzles			●						
Replace UHMW Blocks			●						
<b>Rinse Arches/Wax Arches/Spot Free</b>									
Clean Foam Generators where Applicab		●							
Clean or Replace Nozzles							●		
<b>Blowers/Driers</b>									
Check Intake					●				
Check for Vibration						●			
Inspect Impeller		●							
Impeller Replacement								●	Inspect for replacement every 18-24 months
Inspect Air Gates	●								
<b>All in One Pumping Station</b>									
Replace Oil in Pumps		●							
Replace Belts			●						



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Hydraulic Power Units									
Replace Oil			●						
Test Low Level float							●		
Inspect Hoses			●						
Chemical Pump Stations									
Volumetrics of Chemicals		●							
Replace O Rings				●					
Air Compressor									
Change Oil			●						
Check Auto Drain/Drain Moisture							●		
Clean Intake Cooler/Air Filter							●		
Replace Belts			●						
Change Oil Filter		●							
Replace Air Filter			●						
Controller/MCC									
Check Controller Relays for function						●			
Check MCC Overloads						●			
R/O System									
Replace Membranes				●					
Replace Filter							●		
Test PPM water (< 50 ppm)							●		
Test Chlorine Level							●		
Re Bed Charcoal Filter			●						
Water Softener									
Check Salt Level						●			
Service Overflow			●						
Compressed Air Dryer									
Verify operation of auto float drain						●			
Verify operating guages are in correct range						●			
Verify operation of cooling fans						●			
Replace inline filter		●							
Clean the strainer screen							●		



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<b>Vaccums</b>										
	Empty/Clean Seperator					●				
	Inspect Motor/Producers							●		
	Clean Filters						●			
	Grease Bearings-Central Vac System							●		
<b>Floor Heat/Boiler</b>										
	Check Pressure/Temperature Gauge					●				
	Inspect Vent Piping							●		
	Check Relief Valve							●		
	Test Low Water Cutoff		●							
	Check boiler piping for leaks							●		
	Shut Boiler Down			●						
	Check Condensate Drain/Lines						●			
	Check Glycol Freeze Point/Level			●						
	Turn on Zone pumps/inspect for leaks			●						
	Inspect Manifolds for leaks			●						
<b>Reclaim System</b>										
	Clean Basket Strainer					●				
	Clean generator filters							●		
	Clean Sparger system							●		
	Pump/Clean holding tanks	●								
<b>High Pressure Pump Stations</b>										
	Replace/Change Oil		●							
	Inspect Hoses			●						
	Replace Belts				●					
	Inspect Floats			●						
	Test Low Level		●							

